



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1501
Job Sheet 184912



Part No: 647.1501

Job Qty: 5 ea

Part Name: Lower Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/18

Job Tracking No:

Due Date: 10/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 14.03.03 NEW ISSUE DD VERF:JLM IPP REV:B 14.09.16 PER ECN14-621/REV NC2 DD VERF:JLM IPP REV:C 14.12.02 AS PER DWG REV:A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	5 Ea		10/24/18	0.00	0.00	Start Up Stores/Pkg-1	8:30-8:30	6:00	OCT 18 2018
110	Packaging	5 pcs		10/24/18	0.00	0.00	Packaging1-1	8:30-8:30	6:00	OCT 18 2018
120	Small Fab	5 pcs		10/24/18	0.00	1.61	Small Fab-1			
130	QC	5 pcs		10/24/18	0.00	0.00	QC5			
140	Packaging	5 pcs		10/24/18	0.00	0.00	Packaging3-1	CC6002		OCT 22 2018
150	QC21-SA	5 Ea		10/24/18	0.00	0.00	QC21			

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 5.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1511	Lower Deflector	5 Ea (1 ea)	90-Start up Operation	F163336
647.1512	Breakaway Tip	5 Ea (1 ea)	90-Start up Operation	F183536
MS20470AD4-12	Rivet	10 Ea (2 ea)	90-Start up Operation	F130397

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1511	5	9	0
	647.1512	5	11	0
	MS20470AD4-12	10	381	0



Part Specifications

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S119509



Part: 647.1501

Job No: 184912

Serial No/Batch: S119509

Revision:
Inspector:
Exp Date:
Instructions:

Plex 10/18/18 11:05 AM dart.quirion.sonia

Date: 10/18/18